: 5-MAN SHOULDER HARNESS KIT (4 POINT)

Date: Use

Monday, 03/11/2008 1:06:20 PM

Julie Dawson

Process Sheet

Customer Job Number : CU-DAR001 Dart Helicopters Services

: 43152

Estimate Number

: 10411

P.O. Number

This Issue : 03/11/2008

: NC Prsht Rev.

First Issue Previous Run

: 11

: 41864

S.O. No. :

: PURCHASED PARTS Type

Part Number

Drawing Name

: D412702023

Drawing Number Project Number

: N/A : N/A ; E **Drawing Revision**

Material

JLM

Due Date

: 05/11/2008

Qty:

1 Um:

Each

Written By

Checked & Approved By

Comment

Removed Manufacturing : Est Rev:B

05-11-08 As per DSI9324 JLM

Est Rev:C 06.04.03 06.12.14 est rev D

per ecn 871 07-03-14 As per DSI 9351 JLM

Additional Product

Job Number:



Est Rev:E

Seq. #:

Machine Or Operation:

Description:

1.0

DOCUMENT CONTROL



JUD 08.403

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-702-023 CHG002

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

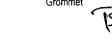
Pick Packing Kit

3.0

2.0

D412702069

Grommet



Total:

1.0000 Each(s)



Comment: Qty.:

GROMMET KIT

1.0000 Each(s)/Unit

√4.0

Batch: D3195041

Bracket Assembly

Comment: Qty.:

2.0000 Each(s)/Unit

Total:

2.0000 Each(s)

Pick: Packing Kit]

Qty Part Number

Description Batch

2 D3195-041

Bracket

Page 1

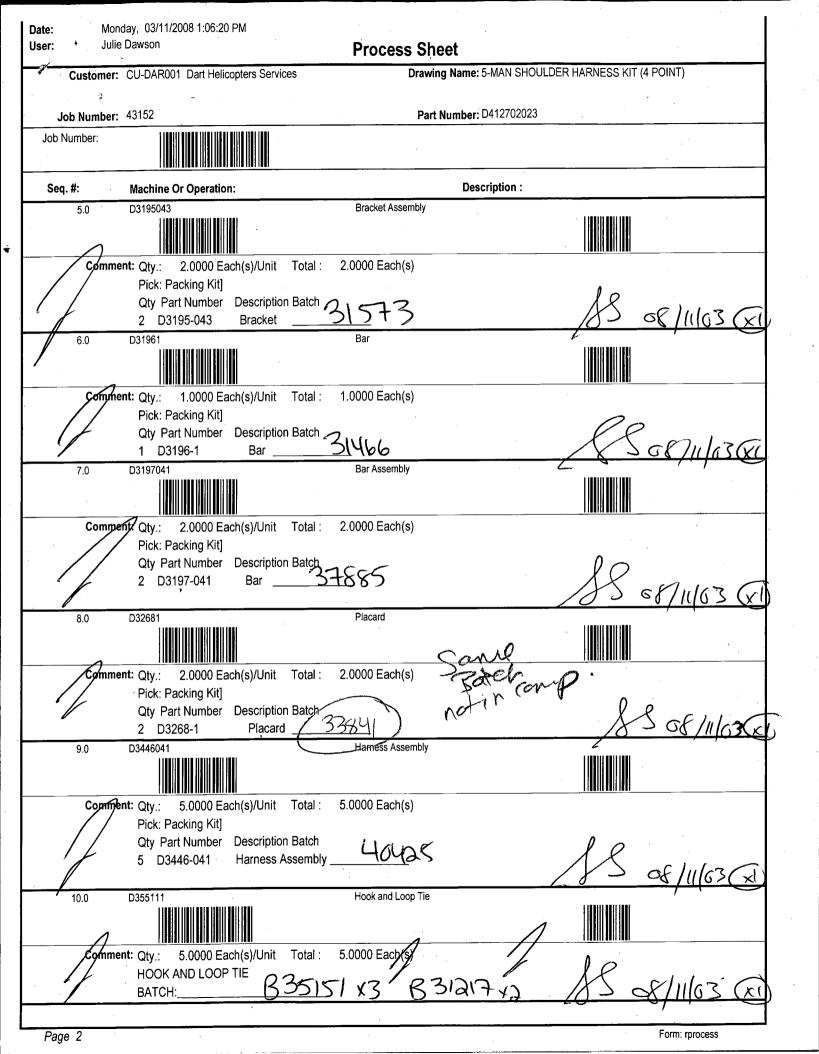
Form: rprocess

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE	STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
		·	9	ļ	ţ 					
Part No:		PAR #:	Fault Category:	NCR: Yes	s No DQ	A:	Date: _			
	R	esolution:	Disposition:	QA: N/C	Closed:		Date: _			

NCR:		•	WORK ORDER NON-CONFORMANCE (NCR)									
DATE		Description of NC	Corrective Action Section B			Verification	Annuoval	Ammuo				
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector				
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NOTE: Date & initial all entries



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	WORK ORDER CHANGES						
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	STEP	STEP PROCEDURE CHAN	STEP PROCEDURE CHANGE By	STEP PROCEDURE CHANGE By Date	STEP PROCEDURE CHANGE By Date Qty	STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr	

Part No: ______ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: ____ Date: ____

NCR:			WORK ORDER NON-CONFORMANCE (NCR)									
4		Description of NC		Corrective Action Section B			A 1					
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector				
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NOTE: Date & initial all entries

Monday, 03/11/2008 1:06:20 PM Date: Julie Dawson User: **Process Sheet** Drawing Name: 5-MAN SHOULDER HARNESS KIT (4 POINT) Customer: CU-DAR001 Dart Helicopters Services Part Number: D412702023 Job Number: 43152 Job Number: Description: Seq. #: Machine Or Operation: Clip 11.0 D35461 Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s) **CLIP** BATCH: Bolt AN413A 12.0 Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s) Pick: Packing Kit] Qty Part Number Description Batch M109282 08/11/03 Ca Bolt 4 AN4-13A MS24694S152 Comment: Oty.: 2.0000 Each(s) 2.0000 Each(s)/Unit Total: Pick: Packing Kit] Qty Part Number Description Batch MTOILDA 2 MS24694-S152 Screw MS24694S154 14.0 ømment: Qty : 2.0000 Each(s)/Unit Total: 2.0000 Each(s) **SCREW** M105057 Batch: 15.0 QC4 100% KITS FOR COMPLETENESS Comment: INSPECT PACKAGING:1 PACKAGING RESOURCE #1 16.0 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-702-023 Location: FINAL INSPECTION/W/O RELEA QC21 17.0 Comment: FINAL INSPECTION/W/O RELEASE Job Completion

Form: rprocess

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W/O:		WORK ORDER CHANGES										
DATE STEP		PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
		•										
_												
Part No:		PAR #:	Fault Category: NCR: Yes No DQA:									
Resolution:			Disposition	_ QA: N/C C	QA: N/C Closed:							
NCR:			WORK ORDE	ER NON-CONFORM	ANCE (NCF	R)			·			
DATE	STED	TEP Description of NC Section A	Corrective Action Section B			Verific		Approval	Approval			
	0.2.		Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Sect	ion C	Chief Eng	QC Inspector			
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NOTE: Date & initial all entries